## ILLINOIS ENVIRONMENTAL PROTECTION AGENCY BUREAU OF AIR, PERMIT SECTION

## IN THE MATTER OF:

Proposed issuance of a construction permit to Illini Bio-Energy, LLC to construct an ethanol plant at 800th Avenue, 1/2 mile north of 2300th Street in Hartsburg.

Public hearing held on Wednesday, the 15th day of November 2006, at the hour of 7:00 p.m. at 400 W. Front Street, Hartsburg, Illinois.

PATKES REPORTING SERVICE (217)787-9314

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Τ	TEPA BUREAU OF AIR STAFF:
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1	PROCEEDINGS
2	HEARING OFFICER KUNTZMAN: Let the
3	record show that this is a public hearing before the
4	Illinois Environmental Protection Agency in the
5	matter of a proposed issuance of a construction
6	permit to Illini Bio-Energy, LLC to construct an
7	ethanol plant to be located at 800 Avenue, $1/2$ mile
8	north of 2300th Street in Hartsburg.
9	Good evening, ladies and
10	gentlemen. I'd like to welcome you to this
11	evening's hearing. My name is Kim Kuntzman. I am
12	the hearing officer for this hearing. I'll
13	introduce the other representatives of the Illinois
14	EPA at the conclusion of this statement.
15	On behalf of Director Doug
16	Scott, the Illinois EPA and myself, I wish to thank
17	you for attending and your participation at this
18	hearing.
19	I would also like to thank the
20	staff at Hartsburg High School for the use of this
21	facility.
22	This hearing is being held by
23	the Illinois EPA Bureau of Air Permit Section. The

purpose of this hearing is to provide an opportunity

1 for the public to understand and comment on the

- 2 proposed construction permit to Illini Bio-Energy,
- 3 LLC located in Hartsburg, Illinois.
- 4 I believe there were copies of
- 5 the agenda and registration cards as well as public
- 6 comment forms at the registration area.
- 7 I apologize if you did not
- 8 receive an agenda. We did run a little short as a
- 9 result of the large attendance this evening.
- 10 Any person who wishes to make
- 11 oral comments may do so as long as the comments are
- 12 relative to the issues which are addressed at the
- 13 hearing and they have indicated they wish to make
- 14 oral comments by the registration cards simply by
- 15 checking the box.
- 16 If you do not have comments to
- 17 make but wish to ask questions, you may ask those at
- 18 the end of the comments without having registered.
- 19 Persons making comments or
- 20 asking questions will initially be limited to five
- 21 minutes until everyone who wishes to comment or ask
- 22 questions has had a chance to speak.
- 23 If you have lengthy comments
- 24 to make, please submit them in writing before the

1 close of the comment period, and I will ensure that

- 2 they are included in the hearing record as exhibits.
- 3 Public comment forms are at
- 4 the registration table for your convenience if you
- 5 wish to use these. Otherwise, written comments on
- 6 standard 8-1/2 by 11 paper will be acceptable.
- 7 When submitting photographs,
- 8 data, plans, or other documents for the record,
- 9 please put your name on these for identification.
- 10 Because a verbatim record of
- 11 this hearing is being made, I would request that you
- 12 keep all conversation and noise levels to a minimum
- 13 so that the court reporter can hear and transcribe
- 14 these proceedings. Please turn off all cell phones
- 15 and pagers or turn them to silence.
- 16 If you are making comment or
- 17 asking questions, please state your name and, if
- 18 applicable, any governmental body, association or
- 19 organization that you represent for the hearing
- 20 record.
- 21 If you are representing
- 22 yourself only, you can state that you are an
- 23 interested citizen or resident of Hartsburg or other
- 24 city.

1 The court reporter might ask

- 2 you to spell or repeat what you have said if she
- 3 didn't hear you directly. Please don't be offended.
- 4 She's simply doing her job and trying to get a good
- 5 record at this hearing.
- 6 Questions asked of the speaker
- 7 must first be framed as a question; second, relevant
- 8 to the subject presented; and third, not
- 9 repetitious.
- 10 Arguing or dialogue with any
- 11 speaker will not be allowed. Questions must be
- 12 directed to myself and I will direct the speaker to
- 13 respond as necessary.
- 14 The Illinois EPA will listen
- 15 to all relevant comments and accept all relevant
- 16 documents or data as exhibits into the record.
- 17 If you wish to make oral
- 18 comments but have a time constraint, please let our
- 19 agency staff know at the registration table, and
- 20 I'll endeavor to call you as early as possible, or
- 21 you can give your written comments to the
- 22 registration staff, and we will have those included
- 23 as an exhibit to the hearing record.
- 24 A 30-minute question period

1 will be allowed after the speakers have made their

- 2 presentations. As hearing officer, I may limit the
- 3 number of questions per person until everyone has
- 4 had a chance to speak. This question period may be
- 5 extended if necessary. A further question period
- 6 may be allowed after all comments have been made if
- 7 time permits.
- 8 Once the hearing is adjourned
- 9 this evening, the hearing record will remain open
- 10 until December 15, 2006.
- 11 During this time, all relevant
- 12 written comments, documents or data will be accepted
- 13 and entered into the hearing record as exhibits.
- 14 Please send all written
- 15 comments, documents or data to the Illinois EPA,
- 16 Hearing Officer, Subject: Illini Bio-Energy
- 17 Hearing, 1021 North Grand Avenue East, Post Office
- 18 Box 19276, Springfield, Illinois. The zip code is
- 19 62794-9276. Written comments do not require
- 20 notarization and they must be postmarked before
- 21 midnight December 15, 2006.
- 22 Anyone who has filled out a
- 23 registration card this evening will receive a copy
- 24 of the responsiveness summary which is the agency's

- 1 response to public comments and the final decision.
- 2 This will be issued once our final decision is made.
- 3 If you require any further
- 4 information after this hearing, you can contact
- 5 myself at area code (217)785-8911 or Brad Frost at
- 6 area code (217) 782-7027, and we'll be glad to help
- 7 you.
- 8 The telephone number for
- 9 anyone who is hearing impaired is (217) 782-9143.
- 10 I'll now introduce the other
- 11 Illinois EPA staff. As I said, my name is Kim
- 12 Kuntzman. I'm the hearing officer. Next to me is
- 13 Minesh Patel and Mr. Chris Romaine, both from our
- 14 Bureau of Air Permit Section. At the registration
- 15 table, you met Mr. Brad Frost who is our community
- 16 relations officer and Mr. Richard Breckenridge, the
- 17 agricultural advisor for the Illinois EPA.
- Now I'd like to ask Mr. Patel
- 19 to describe the proposed construction permit.
- 20 MR. PATEL: Good evening, ladies
- 21 and gentlemen. Welcome to this evening's hearing.
- 22 My name is Minesh Patel. I am
- 23 a permit engineer with the Bureau of Air. I will be
- 24 giving you a brief description of the proposed

- 1 ethanol plant.
- 2 Illini Bio-Energy, LLC has
- 3 requested a construction permit for a dry mill
- 4 ethanol plant in Hartsburg. The proposed plant
- 5 would produce fuel ethanol from corn and would have
- 6 a nominal capacity of producing 110 million gallons
- 7 of denatured ethanol per year. The principal
- 8 products produced at the ethanol plant are ethanol
- 9 and distiller grains.
- The ethanol produced at the
- 11 plant will be used as motor vehicle fuel. The
- 12 distiller grains are used as animal feed. The
- 13 proposed plant would have facilities to receive and
- 14 ship products such as grains, ethanol and feed by
- 15 both truck and rail. Natural gas would be used as
- 16 the fuel to supply energy for the plant.
- The proposed plant would use
- 18 appropriate equipment for effective control of
- 19 emissions from the various operations at the plant.
- 20 Filters would be used to
- 21 control particulate matter emissions from the
- 22 receiving and handling of grain and the handling of
- 23 dry feed.
- 24 A scrubber would be used to

- 1 control organic material emissions from the
- 2 fermentation operation. The organic material laden
- 3 water from the scrubber would be reused at the plant
- 4 so would not be a source of wastewater.
- 5 Combustion control, with
- 6 natural gas fired thermal oxidizers, would be used
- 7 to control emissions of organic material, carbon
- 8 monoxide and particulate matter from the steam tube
- 9 dryers which convert wet stillage into dry feed.
- 10 These oxidizers as well as the natural gas fired
- 11 boilers that are designed to provide the steam for
- 12 process and the dryers would equipped with low NOx
- 13 burners to minimize nitrogen oxide emissions.
- 14 These thermal oxidizer systems
- 15 would also be used to control organic material
- 16 emissions from the distillation operations in which
- 17 the water and ethanol in the beer from the
- 18 fermenters is separated and the ethanol is purified.
- As a result of this emissions
- 20 control equipment and other required equipment and
- 21 control measures, the proposed plant is not
- 22 considered a major source of emissions.
- The permit that the Illinois
- 24 EPA is proposing to issue for the plant would

1 include a variety of requirements to ensure that the

- 2 plant is properly constructed and operated. The
- 3 performance of the principal control systems would
- 4 have to be tested after the plant is built.
- 5 Illini Bio-Energy would have
- 6 to conduct operational monitoring and recordkeeping
- 7 to confirm that the plant is properly operated and
- 8 maintained on a continuing basis.
- 9 These activities would be
- 10 overseen by the Illinois EPA which will review the
- 11 various reports that the plant must submit and
- 12 periodically conduct on-site inspections of the
- 13 plant.
- 14 We look forward to your
- 15 questions and comments on this proposed permit, and
- 16 once again, thank you for attending.
- 17 HEARING OFFICER KUNTZMAN: We will
- 18 begin with an opening statement from the company, a
- 19 representative of Illini Bio-Energy.
- 20 MS. WILCOX: My name is Sarah
- 21 Wilcox. I'm vice president of project development
- 22 for Illini Bio-Energy.
- I want to start with a comment
- 24 that contrary to comments that were made in a

1 newspaper article that has appeared in several

- 2 newspapers over the last couple of days, this
- 3 hearing does not mark the end of our quiet period
- 4 nor does it indicate the beginning of our equity
- 5 drive.
- 6 This project started as a
- 7 vision of a group of farmers and agribusiness people
- 8 in central Illinois in late 2001. We got together
- 9 to investigate potential value added projects that
- 10 could be brought to central Illinois to give farmers
- 11 and central Illinois people an opportunity to
- 12 revitalize the rural communities. We were looking
- 13 also for opportunities for farmers to invest in a
- 14 value added project.
- 15 Our goal has been to the
- 16 extent possible to have central Illinois residents
- 17 be the shareholders and owners of this project.
- 18 Illini Bio-Energy, LLC was
- 19 formed in August of 2004 to construct a dry mill
- 20 ethanol plant.
- 21 Our goal has been to put
- 22 together a quality team of players, people who have
- 23 experience in the industry and a track record for
- 24 constructing and designing quality, well-run

- 1 successful plants.
- 2 We have also worked to develop
- 3 an environmentally sound project that would be a
- 4 good neighbor to the local community in central
- 5 Illinois.
- 6 The project that brings us
- 7 together this evening uses technology that has been
- 8 proven reliable at numerous ethanol facilities in
- 9 the nation.
- 10 Our contractor is a reliable
- 11 builder who has built the majority of the dry mill
- 12 operations that are in operation.
- Our experienced design/build
- 14 team is so confident of their abilities that our
- 15 plant comes with performance guarantees.
- We plan to build a hundred
- 17 million gallon per year ethanol plant. Each gallon
- 18 of ethanol displaces the amount of foreign crude
- 19 that we need to import into this country and keeps
- 20 the dollars here at home.
- 21 We will create a new market
- 22 for and use 36 million bushels of Illinois corn each
- 23 year. We plan to create at least or up to 45 new
- 24 jobs for the community.

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1 This hearing this evening is
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- 2 to allow for public comment as it relates to our air
- 3 emission permit, and it's just one of the many steps
- 4 that we will need to go through to bring this
- 5 project to completion.
- 6 We thank you for your
- 7 attendance, your comments, your patience and
- 8 support, and we look forward to the day that we are
- 9 able to have an ethanol operation in Hartsburg,
- 10 Illinois.
- Thank you.
- 12 HEARING OFFICER KUNTZMAN: Thank
- 13 you.
- 14 We'll go on to our speakers
- 15 list, those who have signed at the registration
- 16 table.
- MR. RODDY: I had a few comments.
- 18 HEARING OFFICER KUNTZMAN: Oh, I'm
- 19 sorry. Please come up.
- 20 MR. RODDY: Hi. I'm Bill Roddy
- 21 with ICM. We're the technology provider, and I just
- 22 have a few brief comments, and I would like to, when
- 23 I'm done, to reserve the opportunity to speak maybe
- 24 later after everyone has had a chance to make

- 1 comments.
- 2 HEARING OFFICER KUNTZMAN: Oh,
- 3 sure.
- 4 MR. RODDY: But just to give you a
- 5 little history, ICM is an engineering company that
- 6 specializes in ethanol plants. 80 percent of the
- 7 plants under construction in the USA are ICM
- 8 designed. About 25 percent of the fuel ethanol in
- 9 the marketplace today comes from our process.
- The controls we use to be
- 11 environmentally friendly we believe represent the
- 12 best technology on the market. The dryers are
- 13 controlled by thermal oxidizers as the state
- 14 mentioned.
- The fermenters, in this case
- 16 there will be seven fermenters in the beer well,
- 17 they're controlled by a fermentation scrubber, and
- 18 we believe it's the best scrubber in the business.
- 19 It's very, very efficient, and because of that,
- 20 we've been able to build plants twice the size of
- 21 our competitors which really results in lower
- 22 emissions on a per gallon basis than the smaller
- 23 plants. So a large plant, if you look at it from
- 24 that point of view, is better for the environment.

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1 The plant will have even a
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- 2 street sweeper to keep the streets clean. All of
- 3 the load out will be controlled by flares. In other
- 4 words, when you load up a truck or a rail car with
- 5 fuel ethanol, the vapors will be flared off or
- 6 burned off.
- 7 The storage tanks per product
- 8 all have internal floating roofs. In other words,
- 9 you see a large tank. Inside of that tank it has a
- 10 floating roof to keep the vapors from escaping.
- The plant will also have a
- 12 leak detection and repair program where personnel
- 13 will go out on a regular basis with a handheld VOC
- 14 sniffer, and if they smell a leaking component like
- 15 a pump or a valve or a flange, they'll fix it.
- 16 As far as water discharge
- 17 goes, no water that comes into contact with the
- 18 process will be discharged. That water will go to a
- 19 biomethanator and be cleaned up and go back into the
- 20 process, and any process water that does leave the
- 21 plant will leave from the dryers through the thermal
- 22 oxidizers and up the stack.
- 23 We do have non-contact water
- 24 that's used in cooling towers, and that will be

1 discharged, and we have to meet the state standards

- 2 before you're allowed to discharge that.
- 3 But that's a few brief
- 4 comments I wanted to make.
- 5 Thank you very much.
- 6 HEARING OFFICER KUNTZMAN: Mr. Jeff
- 7 Duckworth?
- 8 MR. DUCKWORTH: My name is Jeff
- 9 Duckworth, and I'm the manager at Hartsburg Grain
- 10 Company.
- 11 When I first heard about this
- 12 proposed plant, I was initially hesitant. I related
- 13 my opinion when the City of Lincoln wanted to build
- 14 some apartments, and they wanted to build them right
- 15 near the complex that I owned, and I was afraid the
- 16 effect it would have on my investment.
- 17 As time passed, though I still
- 18 fail to see any direct benefit, I do believe they
- 19 contributed to the overall growth of Lincoln more
- 20 than any harm they've done to me. I think long-term
- 21 benefits of growth are worth their presence.
- This is a path I followed with
- 23 the ethanol plant. My first thought which was
- 24 probably the initial opinion of every elevator

1 manager in the corn belt was the prospect of another

- 2 corn buyer right next to me.
- 3 I had a pretty difficult time
- 4 imagining how that would benefit Hartsburg Grain,
- 5 but as time passed, I began to visualize ways for
- 6 Hartsburg Grain to profit by working with the plant
- 7 to provide the services they could use.
- 8 What followed was a plan to
- 9 position Hartsburg Grain for this new opportunity,
- 10 and the next thing you know, we're expanding our
- 11 assets, realizing a stronger financial statement.
- 12 Instead of staying in one place for growing and
- 13 positioning ourselves for future growth, the initial
- 14 problem was the prospect of an ethanol plant right
- 15 next door, but I think that's an important concept.
- There always seems to be
- 17 skepticism any time a major change is imminent, and
- 18 clearly, an ethanol plant on the outskirts of
- 19 Hartsburg would be classified as a major change in
- 20 the landscape.
- 21 I had talked with other
- 22 elevator operators near ethanol plants, and they
- 23 have told me that these new plants have come with
- 24 very minimal problems in their area, and these are

1 their words, and that they are actually looked upon

- 2 by these people as a welcome addition.
- I think what is often
- 4 overlooked because of the skepticism is the
- 5 opportunity a change like this presents. No one
- 6 knows exactly what will happen in the future if an
- 7 ethanol plant is constructed in our vicinity, but I
- 8 would be more disturbed by the missed opportunity if
- 9 one wasn't.
- I think if this opportunity is
- 11 evaluated and acted upon, there's an excellent
- 12 chance for growth and prosperity in the Hartsburg
- 13 area.
- 14 Thank you.
- 15 HEARING OFFICER KUNTZMAN: Taylor
- 16 Hilgendorf?
- 17 MR. HILGENDORF: Hello. I'm Taylor
- 18 Hilgendorf, and I represent the Hartsburg FFA, and I
- 19 would just like to say I'm for this plant because as
- 20 son of a local farm producer, this plant will
- 21 increase competition to buy locally produced corn,
- 22 and this will help increase corn crops in the area.
- 23 Most of the people in this area are farmers anyway
- 24 so I feel it will benefit the whole area.

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1 Thank you.
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- 2 HEARING OFFICER KUNTZMAN: Steve
- 3 Hammel?
- 4 MR. STEVE HAMMEL: I'm from
- 5 Champaign, Illinois. I grew up in that area.
- 6 There's several ethanol plants
- 7 being built in our area, but they're all being built
- 8 by large big money companies. We have no chance to
- 9 invest in any of those companies over there.
- 10 I look forward to the
- 11 opportunity to be able to invest in Illini
- 12 Bio-Energy where the producer can actually sell its
- 13 crop and get some value added out of what he's
- 14 producing as opposed to just being a supplier to the
- 15 big money corporations, and I look forward to the
- 16 opportunity of being able to invest in Illini
- 17 Bio-Energy.
- 18 HEARING OFFICER KUNTZMAN: Bernard
- 19 Hammel?
- 20 MR. BERNARD HAMMEL: I wish to pass
- 21 and let somebody else speak.
- 22 HEARING OFFICER KUNTZMAN: You want
- 23 to reserve the write to speak later?
- MR. BERNARD HAMMEL: Yes.

1	l HEARING C	FFICER	KUNTZMAN:	Okay.
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- 2 Kent Kleinschmidt?
- 3 MR. KLEINSCHMIDT: Kent
- 4 Kleinschmidt, Emden. I'm a farmer, corn producer.
- 5 I was on the Corn Growers Board several years ago,
- 6 and one thing we worked on forever it seems like is
- 7 ethanol production, ethanol plants, and I'm thrilled
- 8 to stand here tonight, and hopefully we're going to
- 9 have one built down the road from me.
- 10 I also represent the corn
- 11 marketing board now, and I guess, more importantly,
- 12 I'm in favor of it, and I am downwind so hopefully
- 13 that won't be a problem. I don't think it will be
- 14 because the plants are very efficient and well run
- 15 now.
- Thank you.
- 17 HEARING OFFICER KUNTZMAN: Kathy
- 18 Kaesebier? I apologize if I mispronounced it.
- MS. KAESEBIER: Hi. I'm Kathy
- 20 Kaesebier, and I live in Elkhart, Illinois which is
- 21 in the southern part of Logan County.
- I've grown up on a farm all my
- 23 life. My husband and I produce corn and soybeans,
- 24 and the prospect of being able to see our corn

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1 processed in a local county is exciting. I know
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- 2 we've enjoyed watching the corn prices go up the
- 3 past few weeks and months just over the talk of all
- 4 the ethanol plants that are being talked about being
- 5 built in the United States.
- I think it's a good thing for
- 7 our rural economy, our American economy, and I'm
- 8 just in support of it.
- 9 Thank you.
- 10 HEARING OFFICER KUNTZMAN: Bryan
- 11 Sharp?
- MR. SHARP: I guess I'd like to
- 13 start with saying good evening to everyone this
- 14 evening. I'd like to thank the Illinois EPA for
- 15 this opportunity to come out and speak in support of
- 16 the project like the Illini Bio-Energy project here
- 17 at Hartsburg, and this project really truly is a
- 18 chance for rural communities and farmers to work
- 19 together and help themselves.
- 20 Again, my name is Bryan Sharp.
- 21 I'm president of the Illinois Farmers Union, but I
- 22 think more importantly, I'm a fourth generation
- 23 farmer in Christian County, and that's something I
- 24 want to continue to see move forward, and I think

1 projects like this can help these things to happen.

- 2 But I am here tonight to
- 3 support or express my IFU support and my personal
- 4 support for the project.
- 5 Now, this project brings
- 6 countless positives to the community of Hartsburg.
- 7 One positive that has been a foundation in our
- 8 policy is the survival and prosperity of rural
- 9 America and rural communities. This project helps
- 10 rural communities to achieve those goals.
- 11 I'd just kind of like to offer
- 12 a few observations that I've kind of heard in a few
- 13 different hearings and different things.
- 14 First of all, this is not a
- 15 wet mill plant. It is dry mill technology, and from
- 16 what I had noticed, the odor problems associated
- 17 with wet mill plants don't seem to occur with dry
- 18 mill plants.
- 19 Having toured a few different
- 20 dry mill plants, I would describe the odor as
- 21 somewhat pleasant similar to baking bread. They
- 22 just don't seem to emit the sharp sense of odor of
- 23 some of the wet mill plants.
- 24 The comment that I'd just like

1 to make, that this project, one of the byproducts of

- 2 it is DDGs, not gluten. There may be a little
- 3 confusion between wet mill plants producing DDGs.
- 4 That's not the case. Wet mill plants produce
- 5 gluten. Dry mills produce DDGs, and then the
- 6 byproducts I think of the DDGs are far superior feed
- 7 stock to some of the gluten byproducts.
- 8 And thirdly, I guess I'd just
- 9 like to say that I really believe that this group
- 10 has elected to use the best design built in the
- 11 industry. They are experienced which is very
- 12 important to the success and longevity of the
- 13 plants, and with their years of experience, I think
- 14 they will bring a very successful project to your
- 15 community, and I think there's a lot of pride in
- 16 craftsmanship that goes into these plants that is
- 17 apparent when touring them, and I think they do
- 18 maintain a very neat well kept plant, and that
- 19 affects the yield of the projects.
- 20 So I guess concluding, IFU
- 21 supports this project, I support this project, and
- 22 I'm sure that they would work well with you folks
- 23 and be good neighbors, and I think most importantly
- 24 is the investment in the plants has the opportunity

1 to come from you and me. Local investment in rural

- 2 communities by local folks, the dollars will have a
- 3 chance to remain local, not in some CEO's pocket or
- 4 some foreign bank account from an outside
- 5 investment.
- 6 Thank you, and I hope the
- 7 project goes well.
- 8 HEARING OFFICER KUNTZMAN: Craiq
- 9 Conrady?
- 10 MR. CONARDY: Hello. I'm Craig
- 11 Conrady. I'm a community member, a fourth
- 12 generation farmer, a school board member, and a seed
- 13 stock owner in Illini Bio-Energy.
- 14 As a community member, I have
- 15 seen Hartsburg-Emden slowly lose ground in
- 16 businesses; no grocery stores, no gas stations, and
- 17 so forth.
- 18 Through the use and the
- 19 establishment of the ethanol plant, I can perceive
- 20 both being part of a new growth and community. I
- 21 believe ethanol plants help communities to thrive.
- 22 As a fourth generation farmer,
- 23 I farm corn, beans, and cattle. Ethanol increases
- 24 the price of corn. It has in the noticeable past

1 month and a half with an extreme move in price just

- 2 because of them saying the ethanol plants were
- 3 coming on line and look out for the future.
- Also, in my growing of cattle,
- 5 I use a byproduct of ethanol. Right now I use dry
- 6 corn gluten, pushing the wet corn gluten, but as the
- 7 ethanol plant in Hartsburg gets up and going, I will
- 8 switch over to distillers grain. It is a good feed
- 9 supplement for my cattle.
- 10 As a school board member, we
- 11 gave a tax break to Illini Bio because of the Logan
- 12 County enterprise zone. I missed the meeting where
- 13 they actually gave the break to Illini Bio-Energy,
- 14 but we felt as a school board, first of all, this is
- 15 a way to draw the ethanol plant into thinking about
- 16 using Hartsburg as a potential site.
- 17 The future tax base increase
- 18 by the ethanol plant is tremendous. Better than a
- 19 hundred million dollars is going to go into the
- 20 construction of this site, and a town the size of
- 21 Hartsburg and Emden, a hundred million dollar plus
- 22 investment in the community makes a heck of a tax
- 23 base increase for our schools and for our future.
- 24 It should also bring at least

1 ten new families to our community. A town the size

- 2 of Emden of 500 people, a town the size of Hartsburg
- 3 of 300 people, ten new families in that size a
- 4 community is a big deal. It's not that big of a
- 5 deal for big towns, but for a town the size of
- 6 Hartsburg and Emden, it is a big deal.
- 7 With ten families brings
- 8 children, and children need to be educated, kind of
- 9 brought back to our school district hopefully so we
- 10 can continue on with this school district in the
- 11 future.
- 12 Then I'm down to my seed stock
- 13 ownership which I did two years ago with Illini
- 14 Bio-Energy. I bought into the project because I
- 15 believe in ethanol plants. I believe in value added
- 16 to any of products I raise, and ethanol definitely
- 17 helps the corn, and since I did it, I also got
- 18 involved with cattle. It will help my cattle
- 19 operation also.
- 20 About two years ago, we were
- 21 asked if we wanted to go to visit an ethanol plant
- 22 before we invested our money. I went along with
- 23 them on a bus trip over to Burlington, Iowa to Big
- 24 River.

1 When I got there, I noticed a

- 2 few things about it right up front.
- 3 First of all, I noticed when
- 4 we pulled up in front of the facility, I was
- 5 surprised how small the facility was. The facility
- 6 didn't smell anything like the Decatur smell that
- 7 blows across, and we can smell it here sometimes
- 8 because the odor hits us. When we walked up to the
- 9 plant and we walked up into the main office, I could
- 10 not smell anything dealing with ethanol but the odor
- 11 of fermenting of corn.
- 12 I actually got my first whiff
- of it when we actually walked in the buildings which
- 14 had the beer vats in them where the actual
- 15 fermenting process was taking place. Town life
- 16 there was taking place about a mile from the plant.
- 17 It was not just town life, it was big city life.
- 18 I'm talking a main highway with a Wal-Mart right
- 19 across the street and so on and so forth. It was a
- 20 big long stretch of nice businesses going just about
- 21 a mile, mile and a half from the front door of the
- 22 facility.
- There was no smoke coming or
- 24 steam coming out of any of the vent pipes such as

- 1 what goes on through ADM.
- 2 The other night we went
- 3 through Decatur, my wife and I did, down 121, and
- 4 when we came across Decatur and came across ADM
- 5 site, there was a whole bunch of smoke stacks
- 6 sticking up in the air spewing out steam through the
- 7 nighttime, and the site over at Burlington, Iowa did
- 8 not have it. The site of Burlington, Iowa, Big
- 9 Rivers, was put up by Fagen, the same company who is
- 10 ready to put up the Hartsburg ethanol plant.
- I think it is a win situation
- 12 for the community. It's a boon to building of the
- 13 ethanol plant. Farmers are happy. Everybody is
- 14 happy when it comes to price paid for corn.
- With families come children
- 16 who go to school, and the size of the plant will
- 17 increase the tax base.
- Thank you.
- 19 HEARING OFFICER KUNTZMAN: Jeff
- 20 Clark?
- 21 MR. CLARK: Hello. I am Jeff Clark
- 22 representing the Hartsburg FFA Chapter.
- 23 As I hear about this ethanol
- 24 plant coming to our community, it excites me because

1 our nation is one of the wealthiest in the world,

- 2 and what makes this possible is fossil fuel, and we
- 3 all know that fossil fuel is in limited supply, and
- 4 ethanol is a safe alternative to fossil fuel, so I
- 5 believe that we need to step up production, and this
- 6 plant will obviously help with that.
- 7 Thank you.
- 8 HEARING OFFICER KUNTZMAN: Steve
- 9 Schmidt?
- 10 MR. SCHMIDT: Good evening. I'm
- 11 Steven Schmidt. I'm president of Central Illinois
- 12 Ag over in Atlanta. We've got four farm equipment
- 13 stores in central Illinois -- Pekin, Atlanta, Farmer
- 14 City, and Clinton.
- When I first heard about the
- 16 ethanol plant coming to Lincoln, I was very happy
- 17 being on Lincoln Logan Chamber of Commerce Board a
- 18 while back. Anything that will bring jobs to Logan
- 19 County is a plus. Anything that will bring more
- 20 dollars for the corn crop to the farmers is good for
- 21 my business, but I also have a son-in-law who's over
- 22 in Iraq fighting for this country kind of protecting
- 23 the oil.
- 24 So if we can produce ethanol

1 here, process the corn locally, keep jobs, help the

- 2 Hartsburg-Emden area as far as growing and
- 3 maintaining their school district, anything that's
- 4 good for the central Illinois farmers is good for my
- 5 business and it's good for the whole economy of the
- 6 State of Illinois.
- 7 HEARING OFFICER KUNTZMAN: Brent
- 8 Hellman?
- 9 MR. HELLMAN: Hi. I'm Brent
- 10 Hellman. I'm representing the Logan County Farm
- 11 Bureau. Besides that, I am a local resident and
- 12 farmer.
- I just want to express the
- 14 optimism that the Farm Bureau has for the possible
- 15 economic development that this would have for the
- 16 Hartsburg-Emden area, let alone Logan County,
- 17 possibly bringing other businesses along with this
- 18 plant.
- 19 It also gives the local
- 20 farmers another outlet for their grain. It will be
- 21 an outlet that's close to home. The size of the
- 22 benefit to the farmers in the agricultural
- 23 community, hopefully, it will be an economic benefit
- 24 to the local communities in Hartsburg, Emden,

1 Lincoln and Pekin. It will be a benefit to everyone

- 2 in the area, not just Hartsburg and Emden.
- 3 So as a farm bureau, we're
- 4 really glad to see this because that's one of the
- 5 things we really want to try and help. We want to
- 6 help the local communities promote rural
- 7 development, and this project would be a great way
- 8 to bring that benefit locally.
- 9 Thank you.
- 10 HEARING OFFICER KUNTZMAN: John
- 11 Kuhfuss?
- MR. KUHFUSS: My name is John
- 13 Kuhfuss. I'm a farmer in Mackinaw, and I also serve
- 14 as president of the Illinois Corn Growers
- 15 Association for whom I speak tonight.
- I have only a couple of
- 17 comments that I'd like to make.
- The most important one I think
- 19 everybody has to keep in mind is that when this
- 20 plant is built and permitted to operate, it will
- 21 operate under the parameters set by the Illinois
- 22 EPA. The air quality, the long-term air quality
- 23 will not suffer.
- 24 The other thing I'd like to

- 1 make sure that everyone remembers is that the
- 2 economic benefits that a plant like this can bring
- 3 to the community are significant long-term benefits.
- 4 It brings jobs to the community. The jobs are money
- 5 to the community, and also, that's an opportunity
- 6 for the people within the community to continue to
- 7 stay there. They won't have to leave to find jobs
- 8 elsewhere.
- 9 This is, as several people
- 10 have already commented, a significant economic
- 11 development for the area, both the farmers and those
- 12 people who are not farmers and both the stockholders
- 13 and people who are not because it brings money in
- 14 and it helps everybody in the community.
- Thank you.
- 16 HEARING OFFICER KUNTZMAN: Rob Orr?
- MR. ORR: Hi. My name is Rob Orr,
- 18 and I'm the executive director of the Lincoln Logan
- 19 County Development Partnership.
- 20 I'd like to suggest to you
- 21 that so far it seems unanimous so I don't know why
- 22 we don't go ahead and stamp the permit approved and
- go home.
- 24 The economic development

- 1 organization representing Logan County firmly and
- 2 totally supports this project. You've heard about
- 3 the great economic opportunities that it may bring
- 4 to not only the Hartsburg area but also to Logan
- 5 County.
- 6 This will have obviously an
- 7 impact on corn producers. It will have an impact on
- 8 trucking companies. It will have an impact
- 9 obviously on the people who are hired to work at the
- 10 plant.
- We urge you to approve this
- 12 permit expeditiously, and we look forward to getting
- 13 this plant up in operation and realizing those
- 14 benefits.
- Thank you for coming to Logan
- 16 County.
- 17 HEARING OFFICER KUNTZMAN: Mr.
- 18 Hammel, we're at the end of our speakers list if you
- 19 wish to speak.
- MR. BERNARD HAMMEL: No, I do not
- 21 wish to because I think all of my interests have
- 22 been expressed.
- I hope that you will go along
- 24 with giving the permit because I've been down to

1 Robinson or Palestine and talked to the people

- 2 there, and they had nothing but praise for the
- 3 operation.
- 4 HEARING OFFICER KUNTZMAN: Are
- 5 there any other comments that anyone would wish to
- 6 make?
- 7 Since there are no other
- 8 comments from the public, before the close of the
- 9 hearing, I would like to explain a few things just
- 10 for your information.
- 11 First, if you do wish to
- 12 submit further comments or questions regarding the
- 13 proposed permit, again, you may submit those to the
- 14 Illinois EPA hearing officer, Subject: Illini
- 15 Bio-Energy hearing. The address is 1021 North Grand
- 16 Avenue East, Post Office Box 19276 in Springfield,
- 17 Illinois 62794-9276.
- 18 Again, the comments should be
- 19 postmarked by midnight December 15, 2006, and the
- 20 comments do not need to be notarized.
- 21 Finally, on behalf of our
- 22 director, Mr. Doug Scott, the Bureau of Air staff
- 23 and myself, I wish to thank you all again for coming
- 24 this evening.

1	This hearing is	closed.	The
2	record will remain open to and includ	ing	
3	December 15, 2006.		
4	Thank you.		
5	(Ending time: 7:5	0 p.m.)	
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STATE OF ILLINOIS )
)SS.
COUNTY OF SANGAMON)

## CERTIFICATE

I, Laurel A. Patkes, Certified Shorthand
Reporter in and for said County and State, do hereby
certify that I reported in shorthand the foregoing
proceedings and that the foregoing is a true and
correct transcript of my shorthand notes so taken as
aforesaid.

Dated this 22nd day of November 2006.

Certified Shorthand Reporter